D-2500

Chloroprene Rubber Adhesive



D-2500 is a synthetic rubber base adhesive, which is excellent bonding strength.

This adhesive is used to bond the wood, rubber, metal, plastics etc.

1. Uses

- Adhesive of Sponge, steel, plywood, foam etc.
- Adhesive engine Materials

2. Characteristics

- Excellent in initial bonding strength and final bonding strength.
- Excellent in heat resistance and water resistance.
- Good workability.

3. Physical properties

Properties	Value
Main component	Synthetic rubber
Color	Light white
Solid contents	23±1 % (at 105±5℃ × 3hr)
Open time	5~20 min (at 20℃)
Viscosity	1,200±200 cps (at 20℃, RION VT-04 #3)
Shelf life	9months in unbroken package under dry and cool condition

4. How to use

• Remove all dirt, grease, water and rust from the bonding surface before applying

• Apply it both surface and dry 5~20 min, and joint and press then tightly

- Applying amount: 120~200 g/m²

- Work tools: Brush, Hera, a spatula, Laura etc.

- Press pressure : 5~10 kg/cm²

- Press time: 2~5 sec

5. Caution

- Keep it away from the fire and ventilation the room well because of containing solvent.
- Do not drink and smell.
- ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area).
- Keep out of reach of children.
- Close the cap tightly after using it.
- Avoid direct rays of the sun and keep in cool and dry place.
- Don't use except for the original purpose

6. Packaging

• 15kg C/N

Please contact us for further information or see Material Safety Data Sheet (MSDS) for this product.

DAEHEUNG CHEMICAL CO., LTD.

68, Sandan-ro 64beon-gil, Pyeongtaek-si,

Gyeonggi-do, Korea

Telephone +82-2-554-8211, +82-31-668-1424 **Facsimile** +82-2-554-8215, +82-31-668-1425

Website www.dhcbond.co.kr

