

# D-5330SP

Chloroprene Rubber Adhesive



## DAEHEUNG CHEMICAL

D-5330SP is a synthetic rubber base adhesive, which is excellent in spray able for bonding EDGE of furniture and wood.

### 1. Uses

- For bonding EDGE of furniture and wood.

### 2. Characteristics

- Excellent in initial bonding strength and final bonding strength.
- Excellent in heat resistance and water resistance.
- SPRAY workability is excellent.
- Depositing a porous material, even for excellent adhesion performance.

### 3. Physical properties

Properties	Value
Main component	Chloroprene rubber
Color	Light yellow & viscous liquid
Solvents	Toluene & Hexane solvents
Solid contents	18±1 % (at 105±5℃ x 3hr)
Specific gravity	0.87±0.05 g/cm <sup>2</sup> (at 20℃)
Open time	20~40 min (at 20℃)
Viscosity	240±10 cps (at 20℃, RION VT-04 #3)
Shelf life	9months in unbroken package under dry and cool condition

### 4. How to use

- Remove all dirt, grease, water and rust from the bonding surface before applying.
- Apply it both surface by using spray gun and dry 10~30 min, and joint and press then tightly.

## ※ Spray method

- Spray gun(Nozzle dia): 2~3 mm
- Compressed air pressure: 3.5~5 kg/cm<sup>2</sup>
- Working distance: 60~80 cm
- Applying amount: 120~200 g/m<sup>2</sup>
- Applying width: 15~20 cm
- Press pressure: 5~10 kg/cm<sup>2</sup>
- Press time: 2~5 sec

## 5. Caution

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- Avoid direct rays of the sun and keep in cool and dry place.
- Keep out of reach of children.
- Keep it away from the fire.
- Ventilate the room well because of containing solvent.
- Don't use except for the original purpose.

## 6. Packaging

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- 14kg Tin C/N

Please contact us for further information or see Material Safety Data Sheet (MSDS) for this product.

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