

MATERIAL SAFETY DATA SHEET

DEAHEUNG CHEMICAL CO., LTD. www.dhcbond.com



Product Name	DE-101(A)
1. Droduct and Company Like Street	
I. Product and Company Identification	
A. Product Name	DE-101(A)
B. Recommended use of the chemical and re	estrictions on use
 Recommended use of the chemical 	Bond the Metal, wood, glass, plastics etc.
 Restrictions on use of the product 	Hazardous material
C. Manufacturer/Supplier/Distributor Informa	tion
- Name	DAEHEUNG CHEMICAL CO., LTD.
– Address	68, Sandan-ro 64beon-gil, Pyeongtaek-si, Gyeonggi-do, Korea
- Emergency phone number	82-31-668-1424
2. Hazards identification	
A. Human health hazards	Skin corrosion / irritation: Category 2
	Serious eye damage / eye irritation: Category 2
	Skin sensitization: Category 1
	Chronic aquatic environment hazards: Category 2
B. Environmental hazards	
C. Label elements including precautionary s	tatements
– Symbol	
(!	
– Signal Word	warning
– Hazard·Risk Statement	H315 Causes skin irritation
	H317 May cause an allergic skin reaction
	H411 Loxic to aquatic life with long-lasting effects
- Precautionary Statement	
Prevention	P261 Avoid breatning dust/tumes/gas/mist/vapours/spray.
	P204 wash thoroughly after handling.
	1272 Contaminated work clothing should not be allowed out of the workplace.
	P273 Avoid release to the environment.
	P280 Wear protective gloves/protective clothing/eye protection/face protection.
Response	P302+P352 IF ON SKIN: Wash with plenty of water/soap
	P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do - continue rinsing.
	P321 Specific treatment
	P332+P313 If skin irritation occurs: Get medical advice/attention.
	P333+P313 If skin irritation or a rash occurs: Get medical advice/attention.
	P337+P313 If eye irritation persists get medical advice/attention.

P362+P364 Take off contaminated clothing and wash it before reuse.

P391 Collect spillage.

No data available

Storage

Disposal

P501 Dispose of contents/container in accordance with local/regional/national/international regulation

3. Composition/Information on ingredien	ts		
Chemical Name	Other name	CAS number	Content(%)
DE-101(A) : Resin			
Epoxy Resin	-	25068-38-6	100
4. First aid measures			
A. Eye contact	If it gets on your eyes, wash it carefully with contact lenses if possible. Keep washing.	ו water for a few min	utes. Remove
	If irritation persists, seek medical attention	/ advice.	
B. Skin contact	If skin irritation or erythema appears, seek r	nedical attention / ac	lvice.
	Take off contaminated clothing and wash b	efore reuse.	
	For hot materials, soak or wash affected ar dissipate heat.	eas with plenty of co	ld water to
	Get urgent medical attention		
	Remove contaminated clothing and shoes	and isolate contamina	ated areas
	Immediately wash skin and eyes with runnir upon contact with material.	ng water for more tha	n 20 minutes
	Prevent the spread of contaminated areas i	n case of minor skin	contact
C. Inhalation	Move to fresh air		
	If not breathing, give artificial respiration		
	Provide oxygen if breathing is difficult		
	Get urgent medical attention		
D. Ingestion	Get urgent medical attention		
E. Indication of immediate medical attention and notes for physician	Ensure that medical personnel are aware of precautions to protect themselves.	the material(s) invol	ved and take
5. Fire-Fighting measures			
A. Suitable (and unsuitable) extinguishing media	Use alcohol foam, carbon dioxide, or water material.	spray for digestion r	elated to this
	Use dry sand or soil for suffocation.		
B. Specific hazards arising from the chemical (e.g. nature of any hazardous combustion products)	During burning, irritating and very toxic gas combustion	es may be generated	by pyrolysis or
	Containers may explode when heated		
	Some can burn, but do not ignite easily		
	May cause skin and eve burns on contact		
	In case of fire, irritating and toxic gases ma	av be generated	
	Inhalation of material can be harmful	, , , , , , , , , , , , , , , , , , , ,	
	Inhalation of asbestos can damage the lung	as	
	Some liquids may produce vanors that call	se dizziness and suff	ocation
C. Special protective equipment and	Posquere should wear appropriate protection		ocation
precautions for fire-fighters		<i>/</i> /1.	
	Extinguish the area by maintaining a safe d	istance	
	Please note that some may be transported	at high temperatures.	
	Dig and hold the ditch for disposal of diges not scatter.	ition water so that the	e material does
	Move containers from fire area if it is not da	angerous.	
	Cool the container with plenty of water afte event of a tank fire.	r the fire has extingui	shed in the
	In the event of a tank fire, immediately with discoloration of the pressure release device	draw if there is a high ३.	1 tone or

In the event of a tank fire, step back from the tank in flames.

6. Accidental release measures	
A. Personal precautions, protective	Avoid inhalation of dust, fume, gas, mist, steam and spray.
equipment and emergency procedures	Immediately wipe spills and follow the precautions in the protective equipment section.
	Do not touch or walk through the exposed material
	Eliminate all ignition sources
	Stop leak if not dangerous
	Prevent dust formation
	Pay attention to materials and conditions to avoid
B. Environmental precautions and protective	Do not discharge into the environment.
procedures	Leaks can cause contamination
	Prevent entry into waterways, sewers, basements or confined spaces
C. Methods and materials for containment and cleaning up	Absorb spills with inert materials (eg dry sand or soil) and place in chemical waste containers.
	Absorb liquid and wash contaminated areas with detergent and water.
	If there is a large amount of leakage, make a ditch away from the liquid leakage.
	Place the spilled material in a clean, dry container with a clean shovel, loosely close the container, and remove the container from the leaked area.
	In case of powder leakage, cover it with a plastic sheet to prevent diffusion and keep it dry
	For small spills, absorb with sand, non-combustible material and place in container.
	Collect spillage.
7. Handling and storage	
A. Precautions for safe handling	Avoid inhalation of dust, fume, gas, mist, steam and spray.
	Wash thoroughly after handling.
	Do not bring contaminated clothing out of the workplace.
	Product residue may remain after the container is emptied. Follow all MSDS / label precautions.
	Avoid prolonged or persistent skin contact.
	Pay attention to materials and conditions to avoid
	Work with engineering management and personal protective equipment
	Beware of high temperatures
B. Conditions for safe storage (including any incompatibilities)	Empty drums should be completely drained and properly blocked to immediately return them to the drum adjuster or place them properly.
	Pay attention to materials and conditions to avoid

8. Exposure controls & personal protection

A. Control p	oarameters ((e.g.	occupational	exposure	limit values,	biological	limit values)
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- Occupational	exposure	limit values	No	data	available

- ACGIH limit values

No data available

No data available

- Biological limit values For facilities that store or use this material, install face wash facilities and safety B. Appropriate engineering controls showers.
- C. Personal protective equipment

- Respiratory protection	Wear a respirator that is certified by the Korea Occupational Safety and Health Agency for the gas / liquid physicochemical properties being exposed.
	For gas / liquid materials, the following respiratory protection is recommended: -Isolated front type gas mask (for organic compounds (for acid gas)) or sequestered type separate gas mask (for organic compounds (for acid gas for acid gas)) or direct type front gas mask (For organic compounds (for acid gases for acid gases) or for anti-gas masks (for organic compounds (for acid gases for acid gases)) or electric gas masks
	If oxygen is insufficient (<19.5%), wear a breathing mask or self-contained breathing apparatus
- Eye protection	Wear eye protection or breathable safety goggles to protect your eyes from vaporous organic substances that can cause eye irritation or other health hazards.
	Install emergency washing facilities (shower type) and face-wash facilities in a location easily accessible by workers.
- Hands protection	Wear protective gloves of appropriate material considering the physical and chemical properties of chemicals.
- Body protection	Wear protective clothing of the appropriate material considering the physical and chemical properties of the chemical.

9. Physical and chemical properties

A. Appearance	
Physical state	liquid
Color	colorless \sim yellow
B. Odour	No data available
C. Odour threshold	No data available
D. pH	4.5 ~ 4.7
E. Melting point/freezing point	No data available
F. Initial boiling point and boiling range	> 260 °C
G. Flashing point	> 249 °C
H. Evaporation rate	No data available
I. Flammability(solid, gas)	No data available
J. Upper/lower flammability or explosive limits	- / -
K. Vapor pressure	(< 0.1 mmHg at 25℃)
L. Solubility	Negligible
M. Vapor density	No data available
N. Relative density	1.13
O. Partition coefficient:n-octanol/water	2.821 (Estimate)
P. Auto-ignition temperature	No data available
Q. Decomposition temperature	No data available
R. Viscosity	No data available
S. Formula mass	320.82

10. Stability and reactivity

A.Chemical stability and possibility of hazardous reactions

Containers may explode when heated Some can burn, but do not ignite easily May cause skin and eye burns on contact In case of fire, irritating and toxic gases may be generated Inhalation of material can be harmful Inhalation of asbestos can damage the lungs

	Some liquids may produce vapors that cause dizziness and suffocation
B. Conditions to avoid	Heat
C. Incompatible materials	No data available
D. Hazardous decomposition products	During burning, irritating and very toxic gases may be generated by pyrolysis or combustion
	Irritant, toxic gas
11. Toxicological information	
A. Information on the likely routes of exposure	No data available
 B. Health hazards information - Acute toxic 	
Oral	LD50 > 1000 mg/kg Rat
Dermal	LD50 > 20000 mg/kg Rabbit
Inhalation	No data available
- Skin corrosive/irritant	-Has irritation to rabbit skin (CERI Hazard data 2002) -Classification of Annex 1 to the 7th Amendment to the European Union Directive is R38 (irritating to skin). -The rabbit's STANDARD DRAIZE TEST showed a moderate or higher stimulus
- Serious eye damage/eye irritation	-Has rabbit eye irritation (CERI Hazard data 2002) -The rabbit's STANDARD DRAIZE TEST showed a moderate or higher stimulus
- Respiratory sensitization	No data available
- Skin sensitization	-Classification of Annex 1 to the 7th Amendment to the European Union Directive is R43 (may cause hypersensitivity by skin contact)
- Carcinogenicity	
IARC	No data available
OSHA	No data available
ACGIH	No data available
NTP	No data available
EU CLP	No data available
- Germ Cell Mutagenicity	 In vitro CHL cells, positive in salt biopsy without metabolic activation, negative in metabolic activation test. Positive in Salmonella typhimurium test
 Reproductive toxicity 	No data available
- Specific target organ toxicity (single exposure)	No data available
- Specific target organ toxicity (repeated exposure)	No data available
- Aspiration hazard	No data available
12. Ecological information	

12. Ecological information	
A. Aquatic and terrestrial ecotoxicity	
– Fish	LC50 1.41 mg/ℓ 96 hr Oryzias latipes
- Shellfish	EC50 1.7 mg/ℓ 48 hr
– Birds	No data available
B. Persistence and degradability	
- Persistence	log Kow 2.821 (estimate)
 Resolvability 	No data available
C. Bioaccumulative potential	
- Concentration	BCF 0.56 ~ 0.67 (Exposure concentration: 10 ug / I, 5.6 <= BCF = <6.8 (exposure concentration: 1 ug / I))

- Bio resolvability	0 (%) 28 day
D. Mobility in soil	No data available
E. Other adverse effects	No data available

13. Disposal considerations	
A. Disposal method	If specified in the Waste Management Act, dispose of contents and container according to the regulations.
B. Disposal precaution	Dispose of the contents container (according to the provisions in the relevant regulations).

14. Transport information	
A. UN number	1133
B. UN proper shipping name	ADHESIVES(Containing a flammable liquid)
C. Transport hazard class	3
D. Packing group (if applicable)	111
E. Marin pollution (yes/no)	Yes (BISPHENOL A-EPICHLOROHYDRIN RESIN)

F. Special precaution which a user to be aware of or needs to comply with in connection with transport or conveyance either within or outside their premises

- Emergency procedure at fire	F-A
- Emergency procedure at leakages	S-F

15. Regulatory information

A. Ind	ustrial Safety and Health Act	No data available
B. Tox	ic Chemical Control Act	No data available
C. Dar	ngerous Material Safety Control Act	No data available
D. Wa	stes Management Act	No data available
E. Oth	er requirements in domestic and other	countries
-	Domestic regulation	
	Persistent Organic Pollutant Control	No data available
Act		
-	Other countries	
	USA(OSHA)	No data available
	USA(CERCLA)	No data available
	USA(EPCRA 302)	No data available
	USA(EPCRA 304)	No data available
	USA(EPCRA 313)	No data available
	USA (Rotterdam Convention material)	No data available
materia	USA (Stockholm Convention	No data available
	USA (Substance Montreal Protocol)	No data available
	EU (Classification)	Xi; R36/38R43N; R51-53
	EU (Risk Phrases)	R36/38, R43, R51/53
	EU (Safety Phrases)	S2, S28, S37/39, S61

A. Uses and restrictions	Automotive coating (electrodeposition). Building and civil engineering industries (floorings, adhesives, mortars, grouts). Filament winding for composites. Electrical and electronics industries (potting, casting, encapsulating etc). Solvent free and high solid coatings.
B. MSDS distribution	It is recommended that the handling and safety information presented in this data sheet be passed on, in an appropriate format, to your customers and handlers.
C. Issuing date	June 5, 2000
D. Revision number and date	4 / May 31, 2022



MATERIAL SAFETY DATA SHEET

DEAHEUNG CHEMICAL CO., LTD. www.dhcbond.com

PGM

Product Name DE-101(B) 1. Product and Company Identification A. Product Name DE-101(B) B. Recommended use of the chemical and restrictions on use - Recommended use of the chemical Bond the Metal, wood, glass, plastics etc. - Restrictions on use of the product Hazardous material C. Manufacturer/Supplier/Distributor Information - Name DAEHEUNG CHEMICAL CO., LTD. - Address 68, Sandan-ro 64beon-gil, Pyeongtaek-si, Gyeonggi-do, Korea 82-31-668-1424 - Emergency phone number 2. Hazards identification A. Human health hazards Acute toxicity (oral): Category 4 Acute toxicity (dermal): Category 3 Acute toxicity (inhalation: vapor): Category 1 Acute toxicity (inhalation: dust / mist): Category 2 Skin corrosion / irritation: Category 1 Serious eye damage / eye irritation: Category 1 Skin sensitization: Category 1 Germ cell mutagenicity: Category 2 Specific target organ toxicity (single exposure): Category 3 (respiratory system stimulation) Specific target organ toxicity (repeated exposure): Category 2

Chronic aquatic environment hazards: Category 2

B. Environmental hazards

C. Label elements including precautionary statements

- Symbol



- Signal Word

- Hazard Risk Statement

- Danger
- H302 Harmful if swallowed
- H311 Toxic in contact with skin
- H314 Causes severe skin burns and eye damage
- H317 May cause an allergic skin reaction
- H318 Causes serious eye damage
- H330 Fatal if inhaled
- H335 May cause respiratory irritation
- H341 Suspected of causing genetic defects
- H373 May cause damage to organs through prolonged or repeated exposure

H411 Toxic to aquatic life with long-lasting effects

Precautionary Statement

Prevention	P201 Obtain special instructions before use.
	P202 Do not handle until all safety precautions have been read and understood.
	P260 Do not breathe dust/fumes/gas/mist/vapours/spray.
	P261 Avoid breathing dust/fumes/gas/mist/vapours/spray
	P264 Wash thoroughly after handling.
	P270 Do not eat, drink or smoke when using this product.
	P271 Use only outdoors or in a well-ventilated area.
	P272 Contaminated work clothing should not be allowed out of the workplace.
	P273 Avoid release to the environment.
	P280 Wear protective gloves/protective clothing/eye protection/face protection.
	P301+P312 IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.
	P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
	P302+P352 IF ON SKIN: Wash with plenty of water/soap
	P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
	P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
	P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do - continue rinsing.
	P308+P313 If exposed: Call a POISON CENTER or doctor/physician.
	P310 Immediately call a POISON CENTER/doctor
	P312 Call a POISON CENTER/ doctor if you feel unwell.
	P314 Get medical advice/attention if you feel unwell.
	P320 Specific treatment is urgent
	P321 Specific treatment
	P330 Rinse mouth.
	P333+P313 If skin irritation or a rash occurs: Get medical advice/attention.
	P361+P364 Take off immediately all contaminated clothing and wash it before reuse.
	P362+P364 Take off contaminated clothing and wash it before reuse.
	P363 Wash contaminated clothing before reuse.
	P391 Collect spillage.
Storage	P403+P233 Store in a well ventilated place. Keep container tightly closed.
	P405 Store locked up.
Disposal	P501 Dispose of contents/container in accordance with local/regional/national/international regulation

3. Composition/Information on ingredients

Chemical Name	Other name	CAS number	Content(%)
DE-101(B) : Hardener			
Benzyl Alcohol	BENZENEMETHANOL	100-51-6	10~15
Phenol	phenol-Skin	108-95-2	20~40
Epichlorohydrin-bisphenol A resin	BISPHENOL A-EPICHLOROHYDRIN RESIN	25068-38-6	5~10
C18-UNSATURATED FATTY ACIDS	FATTY acids	68410-23-1	30~50
2,4,6-tris(dimethylaminomethyl)phenol	2.4.6– RIS((DIMETHYLAMINO)METHYL)PHENO L(DMP–30)	90-72-2	5~10

4. First aid measures	
A. Eye contact	If it gets on your eyes, wash it carefully with water for a few minutes. Remove contact lenses if possible. Keep washing.
	If irritation persists, seek medical attention / advice.
B. Skin contact	If on skin (or hair), remove all contaminated clothing. Wash skin with water Take a shower.
	If skin irritation or erythema appears, seek medical attention / advice.
	Wash contaminated clothing before reuse.
	For hot materials, soak or wash affected areas with plenty of cold water to dissipate heat.
	Remove contaminated clothing and shoes and isolate contaminated areas
	Prevent the spread of contaminated areas in case of minor skin contact
C. Inhalation	Seek medical attention immediately.
	If exposed to excessive dust or fume, remove with clean air and cough or If you have other symptoms, take medical attention.
D. Ingestion	If swallowed, wash mouth. Do not try to vomit.
	If exposed or concerned, seek medical attention / advice.
	In case of ingestion or inhalation of substances, do not perform artificial respiration by oral-to-oral method and use appropriate respiratory medical equipment.
E. Indication of immediate medical attention and notes for physician	In case of exposure, contact the medical staff and take special emergency measures such as follow-up.
	Make sure that medical personnel are aware of the substance and take protective measures.
5. Fire-Fighting measures	
A. Suitable (and unsuitable) extinguishing media	Use alcohol foam, carbon dioxide, or water spray for digestion related to this material.
	Use dry sand or soil for suffocation.
B. Specific hazards arising from the chemical (e.g. nature of any hazardous combustion products)	During burning, irritating and very toxic gases may be generated by pyrolysis or combustion

Containers may explode when heated

	Some can burn, but do not ignite easily
	Non-flammable, the material itself does not burn, but may decompose upon heating to generate corrosive / toxic fumes
C. Special protective equipment and	Rescuers should wear appropriate protection.
precautions for fire-fighters	Extinguish the area by maintaining a safe distance
	May be melted and transported
	Dig and hold the ditch for disposal of digestion water so that the material does not scatter.
	Move containers from fire area if it is not dangerous.
	Do not let water get inside the container
	Cool the container with plenty of water after the fire has extinguished in the event of a tank fire.
	In the event of a tank fire, withdraw immediately if there is a high pitch or discoloration in the pressure relief device.
	In the event of a tank fire, immediately withdraw if there is a high tone or discoloration of the pressure release device.
	In the event of a tank fire, step back from the tank in flames.
	In the event of a tank fire, use unmanned fire extinguishing equipment in the event of a large fire and, if not possible, withdraw and let it burn.
6. Accidental release measures	
A. Personal precautions, protective	Avoid inhalation of dust, fume, gas, mist, steam and spray.
equipment and emergency procedures	Immediately wipe spills and follow the precautions in the protective equipment section.
	Eliminate all ignition sources
	Stop leak if not dangerous
	Do not touch damaged containers or leaks without wearing appropriate protective clothing.
	Cover with plastic sheet to prevent spreading
	Prevent dust formation
	Pay attention to materials and conditions to avoid
B. Environmental precautions and protective procedures	Do not discharge into the environment. Prevent entry into waterways, sewers, basements or confined spaces
C. Methods and materials for containment and cleaning up	Absorb spills with inert materials (eg dry sand or soil) and place in chemical waste containers.
	Remove airborne dust and moisten with water to prevent scattering.
	Absorb liquid and wash contaminated areas with detergent and water. If there is a large amount of leakage, make a ditch away from the liquid leakage.
	Place the spilled material in a clean, dry container with a clean shovel, loosely In case of powder leakage, cover it with a plastic sheet to prevent diffusion and For small spills, absorb with sand, non-combustible material and place in Collect spillage.
7. Handling and storage	
A. Precautions for safe handling	Do not handle until all safety precautions have been read and understood.
	Avoid inhalation of dust, fume, gas, mist, steam and spray.
	Wash thoroughly after handling.
	Do not eat, drink or smoke when using this product.
	Handle only outdoors or in a well-ventilated area.
	Do not bring contaminated clothing out of the workplace.
	Product residue may remain after the container is emptied. Follow all MSDS / label precautions.
	Use with care and storage.
	Open the cap calefully before Openhily.

Avoid prolonged or persistent skin contact. Pay attention to materials and conditions to avoid Work with engineering management and personal protective equipment Beware of high temperatures Empty drums should be completely drained and properly blocked to immediately return them to the drum adjuster or place them properly. Keep container tightly closed in a well-ventilated place. Pay attention to materials and conditions to avoid

8. Exposure controls & personal protection

A. Control parameters (e.g. occupational exposure limit values, biological limit values)

- Occupational exposure limit values	
BENZYL ALCOHOL	No data available
PHENOL RESIN	TWA - 5ppm
BISPHENOL A- EPICHLOROHYDRIN RESIN	No data available
C18-UNSATURATED FATTY	No data available
ACIDS	Na data availabla
Z,4,6 [–] TRIS((DIMETHYLAMINO)METHYL)PHENOL	
- ACGIH limit values	
BENZYL ALCOHOL	No data available
PHENOL RESIN	TWA - 5ppm
BISPHENOL A- EPICHLOROHYDRIN RESIN	No data available
C18-UNSATURATED FATTY ACIDS	No data available
2,4,6- TRIS((DIMETHYLAMINO)METHYL)PHENOL	No data available
- Biological limit values	
BENZYL ALCOHOL	No data available
PHENOL RESIN	No data available
BISPHENOL A- EPICHLOROHYDRIN RESIN	No data available
C18-UNSATURATED FATTY ACIDS	No data available
2,4,6– TRIS((DIMETHYLAMINO)METHYL)PHENOL	No data available
B. Appropriate engineering controls	Use process isolation, local exhaust, or other engineering controls to control air levels below exposure limits.
	If driving generates dust, fume or mist, ventilate to keep air pollution below the exposure limit.
	For facilities that store or use this material, install face wash facilities and safety showers.
C. Personal protective equipment	
- Respiratory protection	Wear a respirator that is certified by the Korea Occupational Safety and Health Agency for the gas / liquid physicochemical properties being exposed.
- Eye protection	Wear eye protection or breathable safety goggles to protect your eyes from vaporous organic substances that can cause eye irritation or other health hazards.
	Install emergency washing facilities (shower type) and face-wash facilities in a location easily accessible by workers.
- Hands protection	Wear protective gloves of appropriate material considering the physical and chemical properties of chemicals.
- Body protection	Wear protective clothing of the appropriate material considering the physical and chemical properties of the chemical.

^{9.} Physical and chemical properties

A. Appearance

Physical state	liquid
B Odour	Aromatic smell
C. Odour threshold	No data available
D. pH	No data available
E. Melting point/freezing point	No data available
F. Initial boiling point and boiling range	No data available
G. Flashing point	200 °C
H. Evaporation rate	No data available
I. Flammability(solid, gas)	No data available
J. Upper/lower flammability or explosive	No data available
Imits K Vapor pressure	No data available
L. Solubility	No data available
M. Vapor density	No data available
N. Relative density	1.2±1
O. Partition coefficient:n-octanol/water	No data available
P. Auto-ignition temperature	No data available
Q. Decomposition temperature	No data available
R. Viscosity	6,400±100cps (at 20℃, RION VT-04)
S. Formula mass	No data available
10. Stability and reactivity	
A.Chemical stability and possibility of	It can decompose at high temperature and generate toxic gas
hazardous reactions	Violent polymerization may cause fire and explosion
	May form an explosive mixture at or above the flash point
	Containers may explode when heated
	Highly flammable: easily ignited by heat, sparks and flames
	Leaks may be a fire / explosion hazard
	May cause skin and eye burns on contact
	Risk of steam explosion indoors, outdoors, and sewers
	Contact with molten material can cause serious burns to skin and eyes
P. Conditions to sucid	Vapors can form explosive mixtures with air
C. Incompatible materials	Compustible meterial reducing meterial
D. Hazardous decomposition products	Compustible material, reducing material
D. Hazardous decomposition products	
	initalit, toxic gas
11. Toxicological information	
A. Information on the likely routes of	Irritation, blood pressure change, nausea, vomiting, diarrhea, stomach pain,
exposure	May cause loss, cramping, and unconsciousness.
	May cause irritation, blurred vision and eye damage.
	Substances that can be absorbed into the mucous membrane, eves and skin
	and cause systemic effects (ACGIH, Employment Notice No. 2018-24; skin)
	May irritate the respiratory system
	May irritate the skin May irritate the eyes
B. Health hazards information	
- Acute toxic	
Oral	
BENZYL ALCOHOL	LD50 1230 mg/kg Rat
PHENOL RESIN	LD50 650 mg/kg Rat (OECD TG 401)
	LD50 > 1000 mg/kg Rat

	C18-UNSATURATED FATTY	No data available
ACID5	2,4,6-	LD50 1200 mg/kg Rat
TRIS((DIME De	THYLAMINO)METHYL)PHENOL rmal	
	BENZYL ALCOHOL	LD50 2000 mg/kg Rabbit
	PHENOL RESIN	LD50 625 mg/kg Rat (OECD TG 402)
	BISPHENOL A-	LD50 > 20000 mg/kg Rabbit
	C18-UNSATURATED FATTY	No data available
ACID3	2.4.6-	LD50 1280 mg/kg Rat
TRIS((DIME Inh	THYLAMINO)METHYL)PHENOL nalation	
	BENZYL ALCOHOL	Vapor LC50> 4.178 mg/ℓ 4 hr Rat(OECD 403 GLP)
	PHENOL RESIN	Dust LC50 1.27 mg/ℓ 4 hr Rat(LC0(8h)=900mg/m³ air (nominal) (OECD Guideline 403))
	BISPHENOL A-	No data available
ACIDS	C18-UNSATURATED FATTY	No data available
	2,4,6-	No data available
TRIS((DIME – Skir	THYLAMINO)METHYL)PHENOL n corrosive/irritant	
	BENZYL ALCOHOL	No skin irritation (Observation score: 0-1, edema score: 0) _Reliability 1 (OECD Guideline 404, GLP) for 7 days after 4 hours exposure to 500 ul of rabbit skin
	PHENOL RESIN	In vitro skin corrosion / irritation test results, corrosive OECD TG 431, GLP
	BISPHENOL A-	-Has irritation to rabbit skin (CERI Hazard data 2002)
EPICHLOR	OHYDRIN RESIN	-Classification of Annex 1 to the 7th Amendment to the European Union
		-The rabbit's STANDARD DRAIZE TEST showed a moderate or higher stimulus
ACIDS	C18-UNSATURATED FATTY	Causes skin irritation
	2,4,6-	Severe irritation
TRIS((DIME - Seri	THYLAMINO)METHYL)PHENOL ious eye damage/eye irritation	
	BENZYL ALCOHOL	Some eye irritation (Rabbit) OECD TG 405
	PHENOL RESIN	Severe eye damage / irritation test in rabbits, corrosive to eyes Overall irritation index: 105/110 OECD TG 405, GLP
EPICHLOR	BISPHENOL A- DHYDRIN RESIN	-Has rabbit eye irritation (CERI Hazard data 2002) -The rabbit's STANDARD DRAIZE TEST showed a moderate or higher stimulus
ACIDS	C18-UNSATURATED FATTY	Eye irritation
	2,4,6-	Severe irritation
TRIS((DIME - Res	THYLAMINO)METHYL)PHENOL	
	BENZYL ALCOHOL	No data available
	PHENOL RESIN	No data available
	BISPHENOL A-	No data available
ACIDS	C18-UNSATURATED FATTY	No data available
	2,4,6-	No data available
TRIS((DIME – Skir	THYLAMINO)METHYL)PHENOL	
	BENZYL ALCOHOL	Skin sensitization (Sensitive skin test results using the human body as a test method for patch test)
	PHENOL RESIN	Skin sensitization test for guinea pigs, does not cause sensitization OECD TG 406, GLP

EPICHLO	BISPHENOL A- ROHYDRIN RESIN	-Classification of Annex 1 to the 7th Amendment to the European Union Directive is R43 (may cause hypersensitivity by skin contact)
	C18-UNSATURATED FATTY	No data available
ACIDS	0.4.6	No data available
TRIS((DIM – Ca	2,4,0 ⁻ IETHYLAMINO)METHYL)PHENOL arcinogenicity	
1/	ARC	
	BENZYL ALCOHOL	No data available
	PHENOL RESIN	3
EPICHLO	BISPHENOL A- ROHYDRIN RESIN	No data available
	C18-UNSATURATED FATTY	No data available
		No data available
(Diiv)SHA	No data available
Δ	ACGIH	
	BENZYL ALCOHOL	No data available
	PHENOL RESIN	A4
	BISPHENOL A-	No data available
EPICHLO	ROHYDRIN RESIN	
ACIDS	C18-UNSATURATED FATTY	No data available
		No data available
IRIS((DIN	ITP	No data available
F	U CI P	No data available
- G	erm Cell Mutagenicity	
_	BENZYL ALCOHOL	No data available
	PHENOL RESIN	As a result of chromosomal abnormality test using mammalian cultured cells, it has a positive metabolic activity. OECD Guideline 473 Micronucleus test results using mammalian red blood cells in vivo, positive OECD Guideline 474
EPICHLO	BISPHENOL A- ROHYDRIN RESIN	 In vitro CHL cells, positive in salt biopsy without metabolic activation, negative in metabolic activation test. Positive in Salmonella typhimurium test
	C18-UNSATURATED FATTY	No data available
ACIDS	2.4.6-	No data available
TRIS((DIN – Re	IETHYLAMINO)METHYL)PHENOL eproductive toxicity	
	BENZYL ALCOHOL	No adverse effects of benzyl alcohol were found in chronic exposure animal studies using rats and mice, and although there was a difference between the benzyl alcohol treatment group and the control group in the reproductive toxicity test using mice, it had a low pregnancy weight and reduced mean three-fold body weight. It was limited to. Some studies reported that fetal weight was reduced compared to the control group, and there was also a study showing that there was no difference between the control group and the benzyl alcohol treatment group. In addition, when mice were orally administered 6 g / kg of benzyl alcohol from 6 to 13 days after pregnancy, there was a statistically significant effect on the growth of tea workers.

PHENOL RESIN As a result of the 2nd generation reproductive toxicity test in rats, the vesicle weight of the P1 generation male subjects was significantly reduced in the high concentration group, and the adrenal, brain, spleen, and ovarian weight loss of the female subjects was observed, and the weight / water / feeding intake / Fetal survival rate decreases, delayed sexual maturity decrease NOAEL P & F1 & F2 = 1 000 mg / L drinking water OECD TG 416, GLP Results of fetal development toxicity test in rats showed a decrease in maternal weight gain, delayed fetal growth, excessive salivation and dyspnea in the 360 mg / kg concentration group. Other symptoms include lesions, swollen feet, and occupancy. Lower hair loss of the above substance, limbs or back is observed NOAECmaternal toxicity = 60 mg / kg bw / day, NOAELdevelopmental toxicity = 120 mg / kg bw / day GLP, OECD Guideline 414 **BISPHENOL A-**No data available EPICHLOROHYDRIN RESIN C18-UNSATURATED FATTY No data available ACIDS 2,4,6-No data available TRIS((DIMETHYLAMINO)METHYL)PHENOL - Specific target organ toxicity (single exposure) No data available BENZYL ALCOHOL PHENOL RESIN Acute toxicity test using test animals showed severe depression, central nervous system irritation, paralysis, and bronchial pneumonia. **BISPHENOL A-**No data available EPICHLOROHYDRIN RESIN C18-UNSATURATED FATTY Stimulates airways when inhaled ACIDS 2.4.6 -Severely irritates the airways when inhaled TRIS((DIMETHYLAMINO)METHYL)PHENOL - Specific target organ toxicity (repeated exposure) BENZYL ALCOHOL No data available PHENOL RESIN Repeated dosing of rodents in rats 90-day oral toxicity test showed red and discolored nose and eyes around the nose and eyes, wet groin hair, water intake at high concentrations, food intake, weight loss, and seminal vesicles in high concentrations of P1 male subjects Reduction in absolute weight, organ brain, kidney, liver, testis, epididymis, and right testicle parenchyma-weight ratio significantly increased, indicating a significant decrease in final weight NOAEL number = 1000ppm GLP, OECD Guideline 408 Repeated dose percutaneous toxicity studies in rats showed mild tremors, systemic effects, skin corneal hypertrophy, bleeding along the destroyed skin, and severe local changes and severe to moderate severity in individuals exposed to high concentrations. Symptoms Whole body toxicity is observed NOAELsystemic effects = 130 mg / kg bw / day Target organ: central nervous system **BISPHENOL A-**No data available EPICHLOROHYDRIN RESIN C18-UNSATURATED FATTY No data available ACIDS 2.4.6 -No data available TRIS((DIMETHYLAMINO)METHYL)PHENOL No data available - Aspiration hazard 12. Ecological information A. Aquatic and terrestrial ecotoxicity – Fish BENZYL ALCOHOL LC50 10 mg/l 96 hr LC50 21.93 mg/l 96 hr Poecilia reticulata (GLP, OECD Guideline 204) PHENOL RESIN **BISPHENOL A-**LC50 1.41 mg/l 96 hr Oryzias latipes

No data available

ACIDS

EPICHLOROHYDRIN RESIN

C18-UNSATURATED FATTY

2,4,6-LC50 447.821 mg/l 96 hr TRIS((DIMETHYLAMINO)METHYL)PHENOL - Shellfish BENZYL ALCOHOL No data available PHENOL RESIN EC50 3.1 mg/l 48 hr Ceriodaphnia dubia **BISPHENOL A-**EC50 1.7 mg/l 48 hr EPICHLOROHYDRIN RESIN C18-UNSATURATED FATTY No data available ACIDS 2.4.6 -LC50 28.198 mg/l 48 hr TRIS((DIMETHYLAMINO)METHYL)PHENOL Birds BENZYL ALCOHOL No data available PHENOL RESIN EC50 61.1 mg/l 96 hr Selenastrum capricornutum (EPA/600/4-89/001) **BISPHENOL A-**No data available C18-UNSATURATED FATTY No data available ACIDS No data available 2.4.6 -TRIS((DIMETHYLAMINO)METHYL)PHENOL B. Persistence and degradability - Persistence BENZYL ALCOHOL log Kow 1.1 PHENOL RESIN log Kow 1.47 (20-36.1 °C) **BISPHENOL A**log Kow 2.821 (estimate) EPICHLOROHYDRIN RESIN C18-UNSATURATED FATTY No data available ACIDS log Kow 0.77 2,4,6-TRIS((DIMETHYLAMINO)METHYL)PHENOL - Resolvability No data available C. Bioaccumulative potential - Concentration BENZYL ALCOHOL No data available PHENOL RESIN 01 17.5 ~ 647 BCF (OECD TG 305E, GLP) **BISPHENOL A-**BCF 0.56 ~ 0.67 (exposure concentration: 10 ug / I, 5.6 <= BCF = <6.8 EPICHLOROHYDRIN RESIN (exposure concentration: 1 ug / I)) C18-UNSATURATED FATTY No data available ACIDS BCF 3.162 2.4.6 -TRIS((DIMETHYLAMINO)METHYL)PHENOL - Bio resolvability BENZYL ALCOHOL 94 (%) 28 day ((Aerobic, activated sludge)) 62 01 100 hr (OECD TG 301 C) PHENOL RESIN **BISPHENOL A-**0 (%) 28 day EPICHLOROHYDRIN RESIN C18-UNSATURATED FATTY No data available ACIDS 2,4,6-No data available TRIS((DIMETHYLAMINO)METHYL)PHENOL D. Mobility in soil BENZYL ALCOHOL No data available OECD TG 121 PHENOL RESIN **BISPHENOL A-**No data available EPICHLOROHYDRIN RESIN C18-UNSATURATED FATTY No data available ACIDS 2.4.6-No data available TRIS((DIMETHYLAMINO)METHYL)PHENOL E. Other adverse effects BENZYL ALCOHOL No data available PHENOL RESIN Fish Cirrhina mrigala : NOEC60d=0.077 mg/L GLP, OECD TG 204

BISPHENOL A-	No data available
EPICHLOROHYDRIN RESIN	
C18-UNSATURATED FATTY	No data available
ACIDS	
2,4,6-	No data available
TRIS((DIMETHYLAMINO)METHYL)PHENOL	
13. Disposal considerations	
A. Disposal method	If specified in the Waste Management Act, dispose of contents and container
B. Disposal precaution	Dispose of the contents container (according to the provisions in the relevant
14. Transport information	
A. UN number	1133
B. UN proper shipping name	ADHESIVES(Containing a flammable liquid)
C. Transport hazard class	3
D. Packing group (if applicable)	

E. Marin pollution (yes/no)

F. Special precaution which a user to be aware of or needs to comply with in connection with transport or conveyance either

- Emergency procedure at fire F-A

Yes

- Emergency procedure at leakages S-B

Colorless to yellow liquid or solution. Mixes well with water or dissolves in water. Smells strong. In case of fire, it releases toxic gases.

Corrosion of most metals, especially copper and copper alloys. Reacts violently with acids. Causes burns on skin, eyes and mucous membranes.

15. Regulatory information

A. Indus	trial Safety and Health Act	
	BENZYL ALCOHOL	No data available
	PHENOL RESIN	Hazardous Substances Subject to Management
		Substances subject to work environment measurement (measurement cycle: 6 months)
		Special management substances
		Substances subject to special medical examination (diagnosis cycle: 12 months)
		Substances with exposure limits
EPICHLO	BISPHENOL A- ROHYDRIN RESIN	No data available
	C18-UNSATURATED FATTY	No data available
	2,4,6- IETHYI AMINO)METHYI)PHENOI	No data available
B. Toxic	Chemical Control Act	
	BENZYL ALCOHOL	No data available
	PHENOL RESIN	Accident preparedness
		Poisonous
	BISPHENOL A-	No data available
EPICHLO	ROHYDRIN RESIN	N
ACIDS	CT8-UNSATURATED FAILY	No data avallable
	2,4,6-	No data available
TRIS((DIMETHYLAMINO)METHYL)PHENOL		
C. Dangerous Material Safety Control Act		Type 4 Third oil (non-aqueous liquid) 2000ℓ
D. Wastes Management Act		Designated waste
E. Other	requirements in domestic and othe	r countries
- Do	omestic regulation	N
Act	ersistent Organic Pollutant Control	No data avallable
– Ot	ther countries	
U	ISA(OSHA)	No data available
U	ISA(CERCLA)	PHENOL - 453,599 kg 1000 lb

	USA(EPCRA 302)	PHENOL - 226.7995/4535.99 kg 500/10000 lb
	USA(EPCRA 304)	PHENOL - 453.599 kg 1000 lb
	USA(EPCRA 313)	No data available
	USA (Rotterdam Convention material)	No data available
	USA (Stockholm Convention	No data available
material) USA (Substance Montreal Protocol)	No data available
	EU (Classification)	
	BENZYL ALCOHOL	Xn; R20/22
	PHENOL RESIN	Muta. 2Acute Tox. 3 *Acute Tox. 3 *Acute Tox. 3 *STOT RE 2 *Skin Corr. 1B
		Xi; R36/38R43N; R51-53
C18-UNSATURATED FATTY		No data available
ACIDS TRIS((D	2,4,6– IMETHYLAMINO)METHYL)PHENOL	Xn; R22Xi; R36/38
	EU (Risk Phrases)	
	BENZYL ALCOHOL	R20/22
	PHENOL RESIN	H341H331H311H301H373 **H314
EPICHL	BISPHENOL A- OROHYDRIN RESIN	R36/38, R43, R51/53
ACIDS	C18-UNSATURATED FATTY	No data available
TRIS((D	2,4,6– IMETHYLAMINO)METHYL)PHENOL	R22, R36/38
	EU (Safety Phrases)	
	BENZYL ALCOHOL	S2, S26
	PHENOL RESIN	S1/2, S24/25, S26, S28, S36/37/39, S45
FPICHI	BISPHENOL A-	S2, S28, S37/39, S61
	C18-UNSATURATED FATTY	No data available
ACID5	2,4,6-	S2, S26, S28
TRIS((D	IMETHYLAMINO)METHYL)PHENOL	
16. Oth	ner information	
A. Uses and restrictions		Automotive coating (electrodeposition). Building and civil engineering industries (floorings, adhesives, mortars, grouts). Filament winding for composites. Electrical and electronics industries (potting, casting, encapsulating etc). Solvent free and high solid coatings.
B. MSDS distribution		It is recommended that the handling and safety information presented in this data sheet be passed on, in an appropriate format, to your customers and handlers.
C. Issuing date		June 5, 2000
D. Revision number and date		4 / May 31, 2022